

Technical Datasheet**7 in 26 lb/ft L80 Type 1 (API 5CT)**

Clearance: Standard Bevel: 45°

PIPE BODY CHARACTERISTICS

Nominal OD	7.000 in
Nominal ID	6.276 in
Min. Yield Strength	80 ksi
Nominal Wall Thickness	0.362 in
Minimum Wall Thickness	87.5 %
Drift	6.151 in

CONNECTION PROPERTIES

Coupling OD (nominal)	7.583 in
Coupling ID (nominal)	6.211 in
Make-up Loss	4.954 in
Coupling Length	11.339 in
Tension Efficiency	100 % of pipe
Compression Efficiency	100 % of pipe
Internal Pressure Efficiency	100 % of pipe
External Pressure Efficiency	100 % of pipe

CONNECTION PERFORMANCE

Tensile Yield Load	604 klb
Compression Yield Load	604 klb
Internal Yield Pressure	7 240 psi
External Pressure Resistance	5 410 psi
Max. Bending with Sealability	38 °/100 ft
Max. Structural Bending	52 °/100 ft
Max. Load on Coupling Face	340 klb

TORQUE VALUES

Minimum Make-up torque	13 510 ft-lb
Optimum Make-up torque	15 010 ft-lb
Maximum Make-up torque	16 510 ft-lb
Minimum Shoulder Torque	750 ft-lb
Maximum Shoulder Torque	10 510 ft-lb
Maximum Operational Torque	19 020 ft-lb

Box end finish: Cu-Plating Pin end finish: As machined Lubrication: API-Modified